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Россия +7(495)268-04-70

Казахстан +(727)345-47-04

Беларусь +(375)257-127-884

Киргизия +996(312)96-26-47

эл.почта: jsw@nt-rt.ru || сайт: http://jws.nt-rt.ru/

Adhesive tapes

An adhesive tape is a strip of plastic, paper or textile coated with adhesive to form a tab that sticks together several things.

Single-sided adhesive tapes are used for:

- Packaging
- Bundles
- Secure
- Surface protection
- Masking surfaces
- Painting work
- Sealing
- Isolate
- Repair

Possible uses:

Refrigeration and air conditioning technology, electroplating, powder coating, painting and varnishing, upholstery, construction technology, furniture industry, veterinary medicine, sports sector, sound and lighting technology, trade fair construction, cable assembly, vapor barrier sealing, floor marking and much more.

Double-sided adhesive tapes

With nonwoven, paper, film, and fabric backing or unbacked, filling foam adhesive tapes, and high-tech VHB adhesive tapes.

Adhesive types: natural rubber, synthetic rubber, acrylic dispersions, pure acrylics, and silicone adhesives.

Areas of application:

- Bonding in the construction sector
- Carpet laying
- Drywall construction (e.g. vapor barrier bonding)
- Gluing of mullions in window and door construction
- as assembly aid in industry and trade
- permanent bonding
- Mirror mounting

- Display manufacturing
- Splicing of papers and foils
- · Sign making
- Outdoor advertising
- Laminating and self-adhesive finishing of various materials such as felt, foam, paper, foils
- Use in the automotive sector
- aircraft construction
- and much more

Double-sided adhesive tapes are coated with adhesive on both sides . They are used in all industries. They are frequently used for laying carpets. Particularly strong adhesive types are used to attach even heavy objects such as mirrors to walls . In the automotive sector, decorative strips and trim parts, mirrors, and emblems are bonded with double-sided adhesive tape. They are also indispensable in seat heating and electronic components . In paper processing, they are used to splice large rolls or in further processing for the creation of displays, mailings, and brochure folders. In the construction industry, double-sided adhesive tapes are used in roofs, for bonding vapor barrier films. The type of adhesive, manufacturing process, carrier material, and backing all play a major role in evaluating the performance of double-sided adhesive tapes . Equally important, however, are the substrates to which they are to be bonded.

Ageing resistance

All adhesive tape ages, meaning its properties change more significantly the longer it is stored. These chemical and physical changes do not necessarily reduce the adhesive tape's usability; for example, there are adhesives that only exhibit higher cohesion values after aging.

However, changes in the properties of adhesive tapes should not be measurable within the first six months of production. If no negative effects are measurable after 12 months, it is considered to have good aging resistance. Many adhesive tapes are still fully usable after a storage period of 10 years.

Parcel tape and film tapes

Most people are familiar with these adhesive tapes from household and office use. They are used to seal packages (parcel tape), stick paper together, or carry out minor repairs. The tapes commonly used here usually consist of a thin film and a small amount of adhesive. PVC and PP (polypropylene) are used as the backing films. From an environmental perspective, both types of adhesive tape

are questionable because, while the backing film of PVC adhesive tape is critical for disposal, the less critical PP adhesive tapes often use a toxic acrylate adhesive. Corresponding PP adhesive tapes that use a more environmentally friendly hot melt adhesive are significantly cheaper, but these tapes are considered the "cheap ones" because they usually use thin backings and the adhesive thickness leaves much to be desired. Tapes with hot melt adhesive also have the very negative characteristic of developing a loud and annoying running noise. Natural rubber adhesive is used as a third alternative to adhesives. It is considered relatively environmentally neutral, emits hardly any fumes, and, when combined with a PP backing, disposal is straightforward. PP tapes with natural rubber adhesive are among the most demanding adhesive materials.

Adhesive tapes vary enormously in quality. Due to the large quantities of cheap tape, adhesive tape has gained a reputation for not being a real and, above all, permanent solution. With adhesive tape, it's all about the details that aren't immediately apparent. The poor quality of cheap adhesive tapes isn't immediately apparent. Parcel tapes are mainly available in transparent and brown. The classic versions are made of plastic. Newer, more environmentally friendly versions are made of paper. They are ideal for packing parcels, but plastic tape is more versatile. For higher strength requirements, there are fiber-reinforced parcel tapes. These are much more resilient, but also correspondingly more expensive. Parcel tape is versatile, and as a universal tape, you should always have it on hand.

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